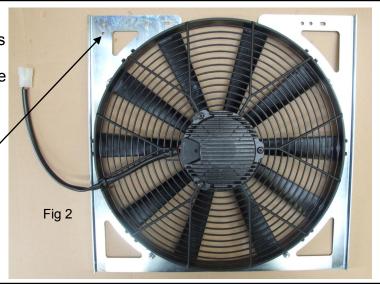
Fitting Instructions for Revotec Land–Rover 200/300 Tdi Cooling Kit

1.Disconnect the battery and drain the coolant into a suitable container for re-use Remove the Viscous Fan and Fan shroud from the radiator.

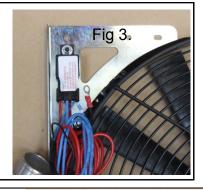
2. Remove the top plate from the Radiator by removing the 4 x 13mm Bolts (Fig.1)



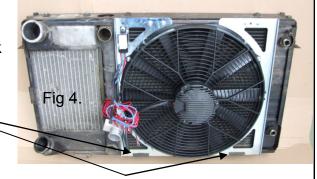
3.Assemble the Fan and brackets, using the 6 x M6 Buttons screws as shown (Fig 2) ensuring the hex head will be facing the radiator core when mounted. The Side brackets are different the left hand bracket has an extra 6mm hole for mounting the relay.



4. Mount the Relay as shown in (Fig 3) Using the M5 Hex Bolt, again ensuring the head will be facing the radiator core when mounted.



5.Using the 4 x M5 Bolts, Washers & Nuts fix the fan assembly to the radiator top plate and carefully lower the top plate back into position making sure the lower fan bracket assembly fits into the 2 original lower fan shroud mounts.(Fig 4).



6. Follow the separate fitting and set up instructions for the fan controller.

Revotec Ltd TEL:0044 1491 824424 www.revotec.com FAX: 0044 1491 833711